匠心独运 超越期待

Make Injection Molding Machine More Valuable

HJ328S

高效伺服节能注塑机



注塑部件 Injection Unit

			A	B	C
螺杆类型	Screw Type	Piece			
螺杆直径	Screw Diameter	mm	65	70	75
螺杆长径比	Screw L/D Ratio	L/D	22.6	20.3	19
理论注射容积	Theoretical Injection Volume	cm^3	1160	1346	1546
注射重量(PS)	Injection Weight (PS)	g	1056	1225	1406
注射速率	Injection Rate	g/s	247	287	329
注射压力	Injection Pressure	Mpa	192	166	144
注射行程	Injection Stroke	mm		350	
螺杆转速	Screw Speed	rpm		0-150	
喷嘴球径	Sphere Diameter of Nozzle	mm		SR10	

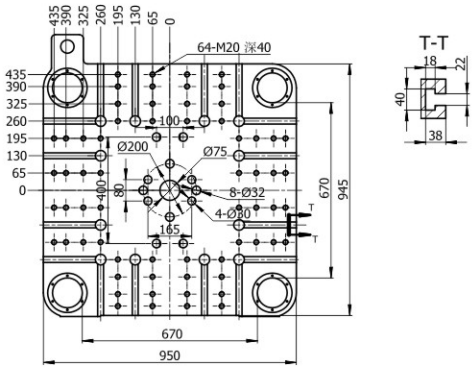
合模部分 Clamping Unit

合模力	Clamping Force	KN	3280
最大开模行程	Max. Mould Opening Stroke	mm	580
拉杆间距 宽X高	Space Between Tie Bars (WxH)	mm	670×670
允许模具厚度	Mould Height (Min. ~Max.)	mm	220～655
模具定位孔直径	Dia. Of Mould Location Hole	mm	Φ160
顶出行程	Ejector Stroke	mm	180
顶出力	Ejector Force	KN	77
顶出杆数	Ejector Number	Piece	8+1

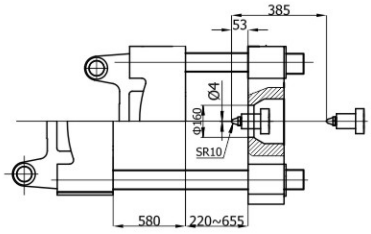
其 他 Others

油泵额定压力	Rated Pressure of Oil Pump	Mpa	17.5
伺服电机功率(内嵌)	Servo Motor Power (IPM)	KW	38.8
料筒电热功率	Heating Capacity of Screw Cylinder	KW	26.20
加热段数量	Heating Section	Piece	5
油箱容积	Oil Tank Cubage	L	460
机器尺寸 长X宽X高	Machine Dimension (LxWxH)	m	6.71(6.8)×1.8×2.3
机器重量	Machine Weight	t	13

模板正面尺寸 Platen Dimensions (Front)



模板侧面尺寸 Platen Dimensions (Back)



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