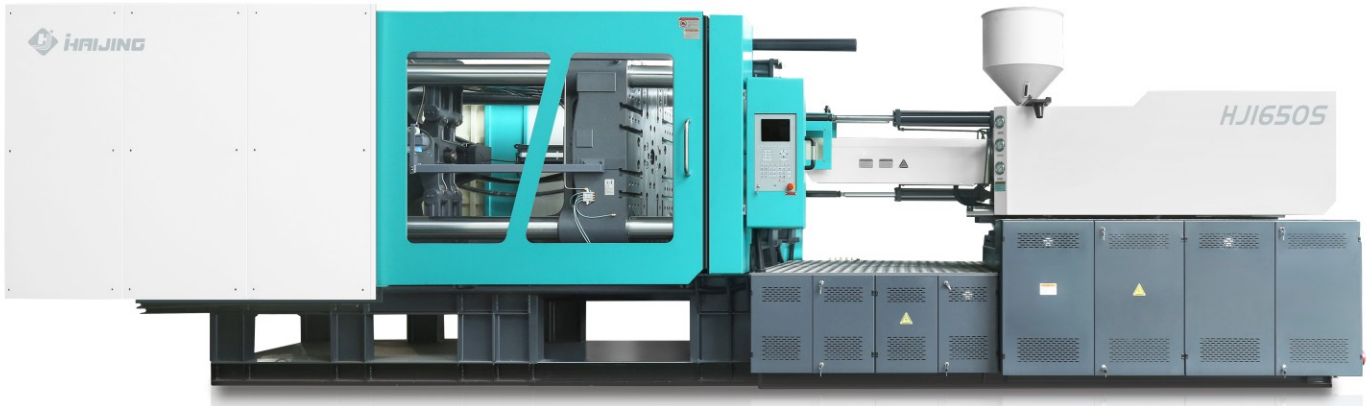
匠心独运 超越期待

Make Injection Molding Machine More Valuable

HJ1650S

高效伺服节能注塑机



注塑部件 Injection Unit

螺杆类型	Screw Type	Piece	A	B	C	D
螺杆直径	Screw Diameter	mm	120	130	140	150
螺杆长径比	Screw L/D Ratio	L/D	26	24	22.3	20.8
理论注射容积	Theoretical Injection Volume	cm^3	7043	8266	9586	11006
注射重量(PS)	Injection Weight (PS)	g	6408	7520	8723	10015
注射速率	Injection Rate	g/s	653	767	890	1021
注射压力	Injection Pressure	Mpa	193	164	142	123
注射行程	Injection Stroke	mm	623			
螺杆转速	Screw Speed	rpm	0-100			
喷嘴球径	Sphere Diameter of Nozzle	mm	SR25			

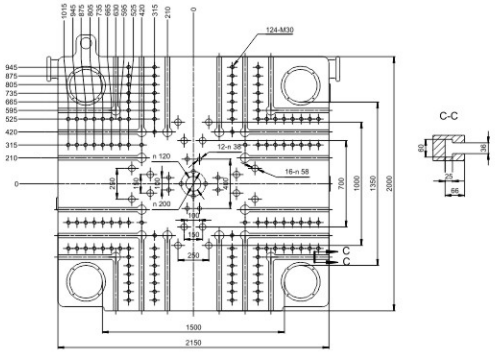
合模部分 Clamping Unit

合模力	Clamping Force	KN	16500
最大开模行程	Max. Mould Opening Stroke	mm	1520
拉杆间距 宽X高	Space Between Tie Bars (WxH)	mm	1500×1350
允许模具厚度	Mould Height (Min. ~Max.)	mm	700 ~ 1500
模具定位孔直径	Dia. Of Mould Location Hole	mm	Φ315
顶出行程	Ejector Stroke	mm	350
顶出力	Ejector Force	KN	318
顶出杆数	Ejector Number	Piece	29+1

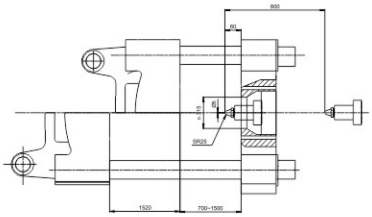
其 他 Others

油泵额定压力	Rated Pressure of Oil Pump	Mpa	16.0
伺服电机功率(内嵌)	Servo Motor Power (IPM)	KW	/
料筒电热功率	Heating Capacity of Screw Cylinder	KW	92.00
加热段数量	Heating Section	Piece	7
油箱容积	Oil Tank Cubage	L	2000
机器尺寸 长X宽X高	Machine Dimension (LxWxH)	m	15×3.4×5
机器重量	Machine Weight	t	100

模板正面尺寸 Platen Dimensions (Front)



模板侧面尺寸 Platen Dimensions (Back)



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