匠心独运 超越期待

Make Injection Molding Machine More Valuable

HJ168S

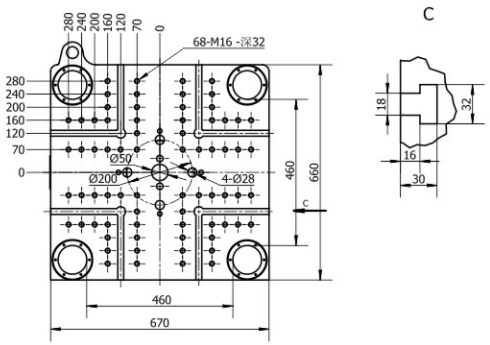
高效伺服节能注塑机



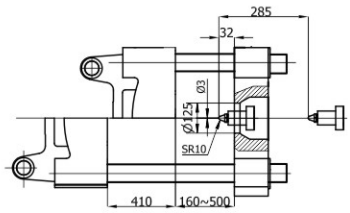
注塑部件 Injection Unit

			A	B	C
螺杆类型	Screw Type	Piece			
螺杆直径	Screw Diameter	mm	40	45	50
螺杆长径比	Screw L/D Ratio	L/D	23	20.5	18.4
理论注射容积	Theoretical Injection Volume	cm^3	276	349	431
注射重量(PS)	Injection Weight (PS)	g	252	319	393
注射速率	Injection Rate	g/s	107	135	167
注射压力	Injection Pressure	Mpa	234	185	150
注射行程	Injection Stroke	mm		220	
螺杆转速	Screw Speed	rpm		0-220	
喷嘴球径	Sphere Diameter of Nozzle	mm		SR10	

模板正面尺寸 Platen Dimensions (Front)



模板侧面尺寸 Platen Dimensions (Back)



合模部分 Clamping Unit

合模力	Clamping Force	KN	1680
最大开模行程	Max. Mould Opening Stroke	mm	410
拉杆间距 宽X高	Space Between Tie Bars (WxH)	mm	460×460
允许模具厚度	Mould Height (Min. ~Max.)	mm	160 ~ 500
模具定位孔直径	Dia. Of Mould Location Hole	mm	Φ125
顶出行程	Ejector Stroke	mm	120
顶出力	Ejector Force	KN	41
顶出杆数	Ejector Number	Piece	4+1

其 他 Others

油泵额定压力	Rated Pressure of Oil Pump	Mpa	17.5
伺服电机功率 (内嵌)	Servo Motor Power (IPM)	KW	18.7
料筒电热功率	Heating Capacity of Screw Cylinder	KW	12.40
加热段数量	Heating Section	Piece	5
油箱容积	Oil Tank Cubage	L	183
机器尺寸 长X宽X高	Machine Dimension (LxWxH)	m	4.8(5.05)×1.26×1.92
机器重量	Machine Weight	t	5

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