匠心独运 超越期待

Make Injection Molding Machine More Valuable

# HJ468S

果框专用注塑机




## 注塑部件 Injection Unit

| | | | |
|---|---|---|---|
| 螺杆类型 | Screw Type | Piece | B |
| 螺杆直径 | Screw Diameter | mm | 95 |
| 螺杆长径比 | Screw L/D Ratio | L/D | 18 |
| 理论注射容积 | Theoretical Injection Volume | $cm^3$ | 2828 |
| 注射重量(PS) | Injection Weight (PS) | g | 2574 |
| 注射速率 | Injection Rate | g/s | 549 |
| 注射压力 | Injection Pressure | Mpa | 130 |
| 注射行程 | Injection Stroke | mm | 399 |
| 螺杆转速 | Screw Speed | rpm | 0-205 |
| 喷嘴球径 | Sphere Diameter of Nozzle | mm | SR15 |

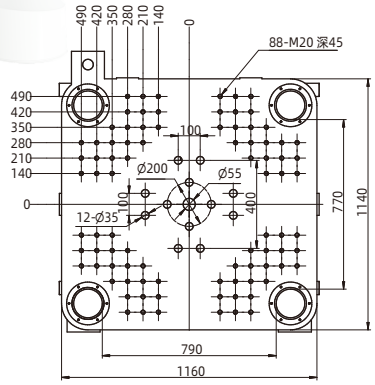
## 合模部分 Clamping Unit

| | | | |
|---|---|---|---|
| 合模力 | Clamping Force | KN | 4680 |
| 最大开模行程 | Max. Mould Opening Stroke | mm | 800 |
| 拉杆间距 宽X高 | Space Between Tie Bars (WxH) | mm | 790x770 |
| 允许模具厚度 | Mould Height (Min. ~Max.) | mm | 300 ~ 780 |
| 模具定位孔直径 | Dia. Of Mould Location Hole | mm | Φ200 |
| 顶出行程 | Ejector Stroke | mm | 200 |
| 顶出力 | Ejector Force | KN | 125 |
| 顶出杆数 | Ejector Number | Piece | 12+1 |

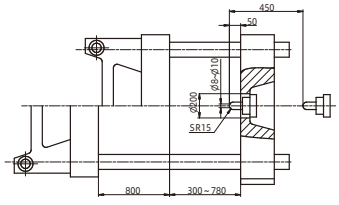
## 其 他 Others

| | | | |
|---|---|---|---|
| 油泵额定压力 | Rated Pressure of Oil Pump | Mpa | 17.5 |
| 伺服电机功率 | Servo Motor Power | KW | 28.8+37.9 |
| 料筒电热功率 | Heating Capacity of Screw Cylinder | KW | 32.65 |
| 加热段数量 | Heating Section | Piece | 5 |
| 油箱容积 | Oil Tank Cubage | L | 630 |
| 机器尺寸 长X宽X高 | Machine Dimension (LxWxH) | m | 8.5×2.1×2.2 |
| 机器重量 | Machine Weight | t | 18 |

模板正面尺寸 Platen Dimensions (Front)




模板侧面尺寸 Platen Dimensions (Back)





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