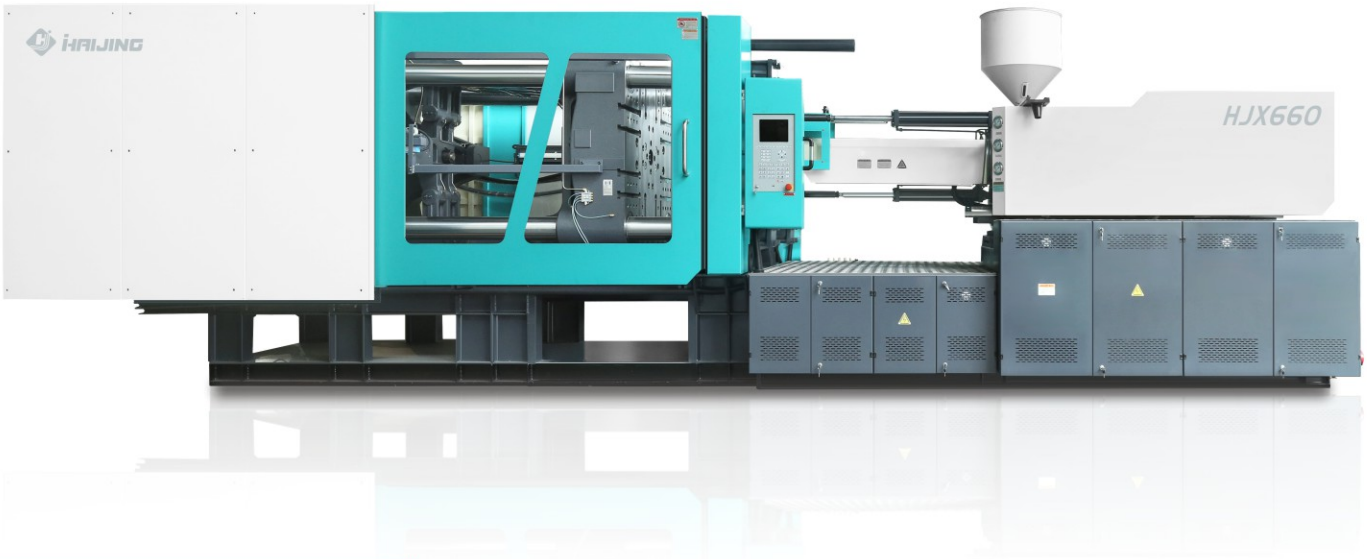
匠心独运 超越期待

Make Injection Molding Machine More Valuable

HJX660

高效伺服节能注塑机



注塑部件 Injection Unit

			A	B	C
螺杆类型	Screw Type	Piece			
螺杆直径	Screw Diameter	mm	83	90	98
螺杆长径比	Screw L/D Ratio	L/D	23.9	22	20.2
理论注射容积	Theoretical Injection Volume	cm^3	2433	2861	3392
注射重量(PS)	Injection Weight (PS)	g	2214	2603	3087
注射速率	Injection Rate	g/s	483	568	674
注射压力	Injection Pressure	Mpa	211	179	151
注射行程	Injection Stroke	mm	450		
螺杆转速	Screw Speed	rpm	0-175		
喷嘴球径	Sphere Diameter of Nozzle	mm	SR20		

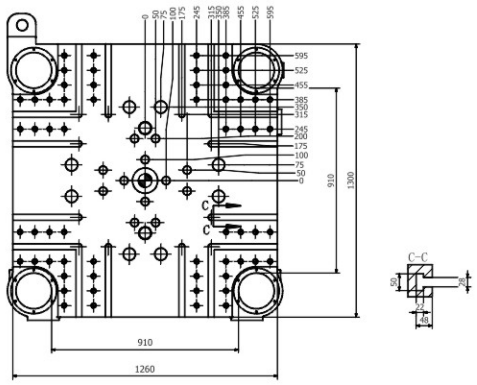
合模部分 Clamping Unit

合模力	Clamping Force	KN	6600
最大开模行程	Max. Mould Opening Stroke	mm	920
拉杆间距 宽X高	Space Between Tie Bars (WxH)	mm	910x900
允许模具厚度	Mould Height (Min. ~Max.)	mm	350~950
模具定位孔直径	Dia. Of Mould Location Hole	mm	Φ200
顶出行程	Ejector Stroke	mm	260
顶出力	Ejector Force	KN	180
顶出杆数	Ejector Number	Piece	20+1

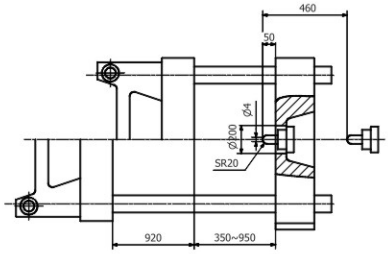
其 他 Others

油泵额定压力	Rated Pressure of Oil Pump	Mpa	17.5
伺服电机功率(内嵌)	Servo Motor Power (IPM)	KW	38.8+44
料筒电热功率	Heating Capacity of Screw Cylinder	KW	44
加热段数量	Heating Section	Piece	7
油箱容积	Oil Tank Cubage	L	1160
机器尺寸 长X宽X高	Machine Dimension (LxWxH)	m	9.2(9.62)×2.0×2.5
机器重量	Machine Weight	t	25

模板正面尺寸 Platen Dimensions (Front)



模板侧面尺寸 Platen Dimensions (Back)



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