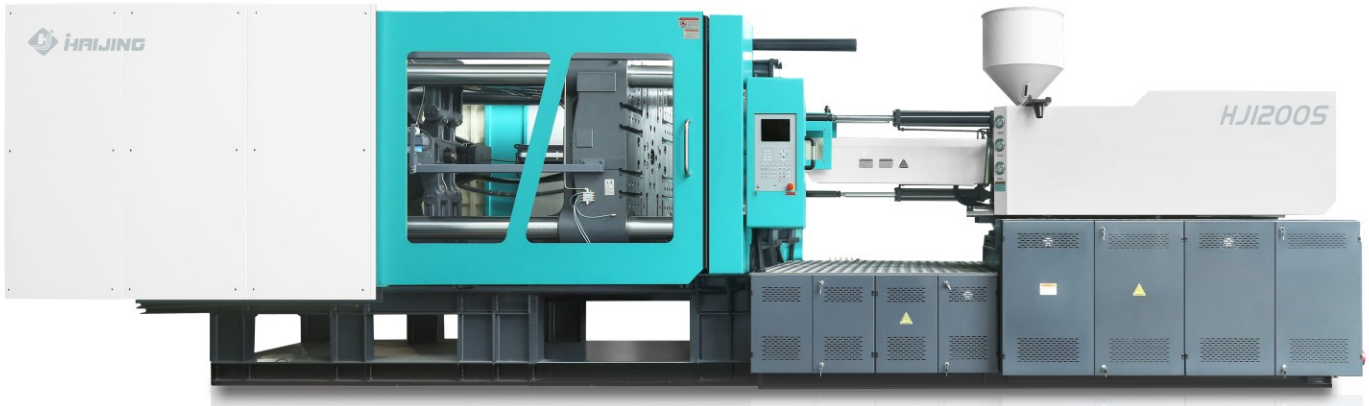
匠心独运 超越期待

Make Injection Molding Machine More Valuable

# HJ1200S

高效伺服节能注塑机




## 注塑部件 Injection Unit

| | | | | | |
|---|---|---|---|---|---|
| 螺杆类型 | Screw Type | Piece | A | B | C |
| 螺杆直径 | Screw Diameter | mm | 105 | 115 | 125 |
| 螺杆长径比 | Screw L/D Ratio | L/D | 22 | 20 | 19 |
| 理论注射容积 | Theoretical Injection Volume | $cm^3$ | 4814 | 5775 | 6823 |
| 注射重量(PS) | Injection Weight (PS) | g | 4381 | 5225 | 6209 |
| 注射速率 | Injection Rate | g/s | 650 | 820 | 930 |
| 注射压力 | Injection Pressure | Mpa | 208 | 173 | 147 |
| 注射行程 | Injection Stroke | mm | | 556 | |
| 螺杆转速 | Screw Speed | rpm | | 0-125 | |
| 喷嘴球径 | Sphere Diameter of Nozzle | mm | | SR20 | |

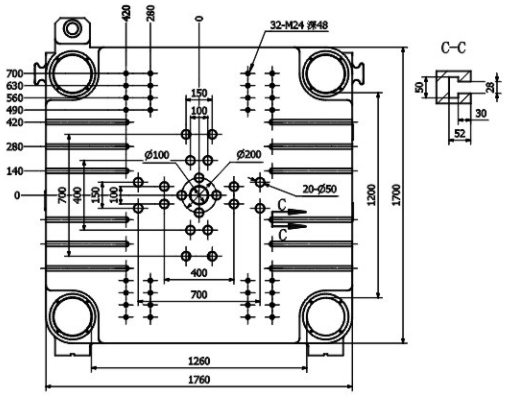
## 合模部分 Clamping Unit

| | | | |
|---|---|---|---|
| 合模力 | Clamping Force | KN | 12000 |
| 最大开模行程 | Max. Mould Opening Stroke | mm | 1250 |
| 拉杆间距 宽X高 | Space Between Tie Bars (WxH) | mm | 1260x1200 |
| 允许模具厚度 | Mould Height (Min. ~Max.) | mm | 500~1300 |
| 模具定位孔直径 | Dia. Of Mould Location Hole | mm | Φ250 |
| 顶出行程 | Ejector Stroke | mm | 325 |
| 顶出力 | Ejector Force | KN | 245 |
| 顶出杆数 | Ejector Number | Piece | 20+1 |

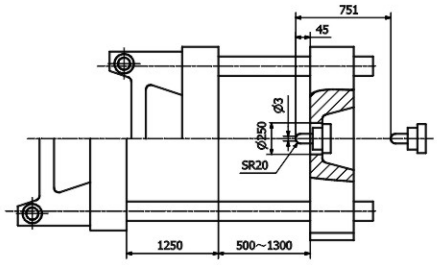
## 其 他 Others

| | | | |
|---|---|---|---|
| 油泵额定压力 | Rated Pressure of Oil Pump | Mpa | 16.0 |
| 伺服电机功率(内嵌) | Servo Motor Power (IPM) | KW | 43.6+65.6 |
| 料筒电热功率 | Heating Capacity of Screw Cylinder | KW | 64.8 |
| 加热段数量 | Heating Section | Piece | 6 |
| 油箱容积 | Oil Tank Cubage | L | 2000 |
| 机器尺寸 长X宽X高 | Machine Dimension (LxWxH) | m | 12.6x2.5x2.6 |
| 机器重量 | Machine Weight | t | 54 |

模板正面尺寸 Platen Dimensions (Front)




模板侧面尺寸 Platen Dimensions (Back)





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