匠心独运 超越期待

Make Injection Molding Machine More Valuable

HJ238SX

高效伺服节能注塑机



注塑部件 Injection Unit

			A	B	C
螺杆类型	Screw Type	Piece			
螺杆直径	Screw Diameter	mm	45	50	55
螺杆长径比	Screw L/D Ratio	L/D	23	22	19.1
理论注射容积	Theoretical Injection Volume	cm^3	400	495	598
注射重量(PS)	Injection Weight (PS)	g	365	450	544
注射速率	Injection Rate	g/s	217	183	222
注射压力	Injection Pressure	Mpa	262	212	175
注射行程	Injection Stroke	mm		250	
螺杆转速	Screw Speed	rpm		0-200	
喷嘴球径	Sphere Diameter of Nozzle	mm		SR10	

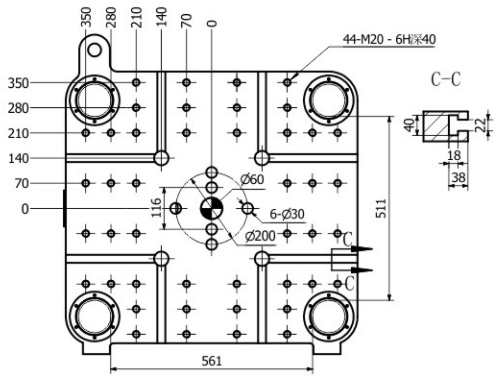
合模部分 Clamping Unit

合模力	Clamping Force	KN	2380
最大开模行程	Max. Mould Opening Stroke	mm	495
拉杆间距 宽X高	Space Between Tie Bars (WxH)	mm	560×510
允许模具厚度	Mould Height (Min. ~Max.)	mm	200 ~ 500
模具定位孔直径	Dia. Of Mould Location Hole	mm	Φ160
顶出行程	Ejector Stroke	mm	155
顶出力	Ejector Force	KN	67
顶出杆数	Ejector Number	Piece	4+1

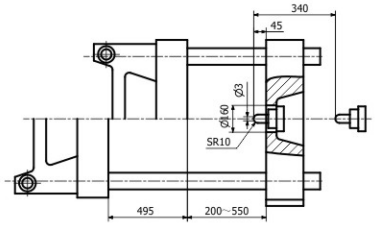
其 他 Others

油泵额定压力	Rated Pressure of Oil Pump	Mpa	17.5
伺服电机功率(内嵌)	Servo Motor Power (IPM)	KW	23
定量泵电机功率	Constant Rate Pump Motor Power	KW	18.5
料筒电热功率	Heating Capacity of Screw Cylinder	KW	15.36
加热段数量	Heating Section	Piece	5
油箱容积	Oil Tank Cubage	L	276
机器尺寸 长X宽X高	Machine Dimension (LxWxH)	m	5.7×1.5×2.0
机器重量	Machine Weight	t	6.6

模板正面尺寸 Platen Dimensions (Front)



模板侧面尺寸 Platen Dimensions (Back)



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