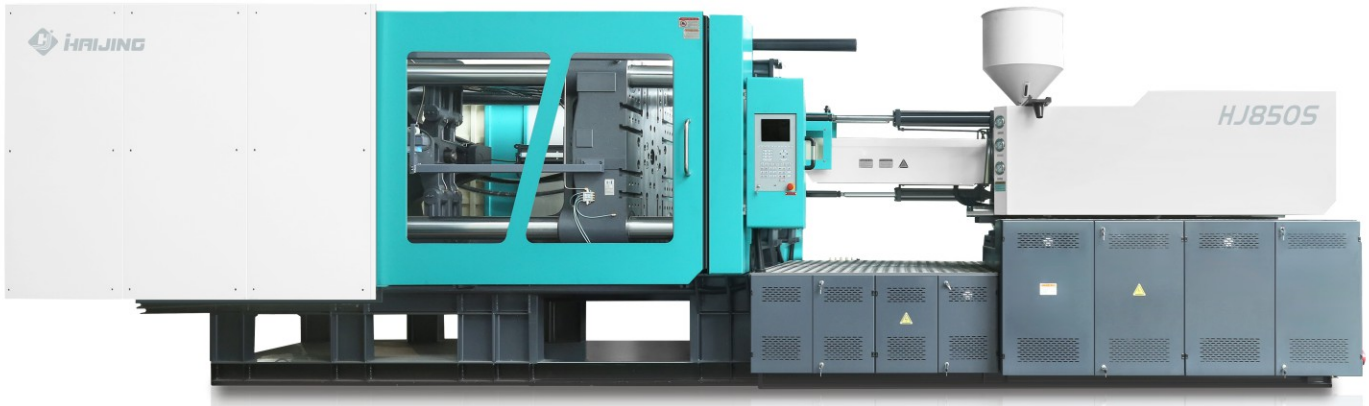
匠心独运 超越期待

Make Injection Molding Machine More Valuable

HJ850S

高效伺服节能注塑机



注塑部件 Injection Unit

			A	B	C
螺杆类型	Screw Type	Piece			
螺杆直径	Screw Diameter	mm	100	110	120
螺杆长径比	Screw L/D Ratio	L/D	22	20	18.3
理论注射容积	Theoretical Injection Volume	cm^3	3856	4666	5553
注射重量(PS)	Injection Weight (PS)	g	3509	4246	5053
注射速率	Injection Rate	g/s	607	734	874
注射压力	Injection Pressure	Mpa	184	152	128
注射行程	Injection Stroke	mm		491	
螺杆转速	Screw Speed	rpm		0-115	
喷嘴球径	Sphere Diameter of Nozzle	mm		SR20	

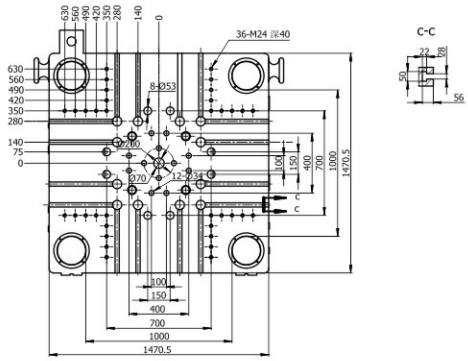
合模部分 Clamping Unit

合模力	Clamping Force	KN	8500
最大开模行程	Max. Mould Opening Stroke	mm	1040
拉杆间距 宽X高	Space Between Tie Bars (WxH)	mm	1000×1000
允许模具厚度	Mould Height (Min. ~Max.)	mm	400 ~ 1000
模具定位孔直径	Dia. Of Mould Location Hole	mm	Φ250
顶出行程	Ejector Stroke	mm	295
顶出力	Ejector Force	KN	212
顶出杆数	Ejector Number	Piece	20+1

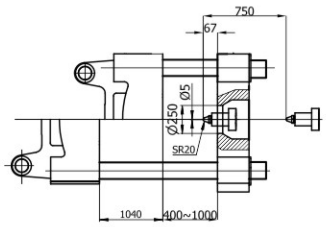
其 他 Others

油泵额定压力	Rated Pressure of Oil Pump	Mpa	16.0
伺服电机功率(内嵌)	Servo Motor Power (IPM)	KW	44+44
料筒电热功率	Heating Capacity of Screw Cylinder	KW	56.40
加热段数量	Heating Section	Piece	6
油箱容积	Oil Tank Cubage	L	1450
机器尺寸 长X宽X高	Machine Dimension (LxWxH)	m	11.05×2.5×2.6
机器重量	Machine Weight	t	42

模板正面尺寸 Platen Dimensions (Front)



模板侧面尺寸 Platen Dimensions (Back)



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